



Photoelectric Sensor

# D SERIES Laser type

- DT- 4000□□(E)
- DR- 500□□(E)
- BGS-DL10□□(E)
- BGS-DL30□□(E)
- BGS-DL70□□(E)

## INSTRUCTION MANUAL

- Confirm if the item meets your needs.
- Before the use, you should first thoroughly read this manual and operate correctly as mentioned.
- You should keep this manual at hand for proper use.

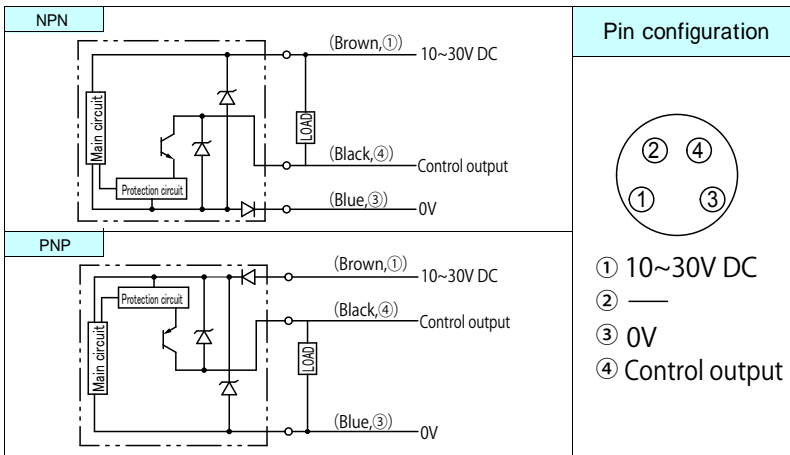
## Specifications

Model	Through beam type	Retro reflection type	BGS type		
			Accurate type	Longer type	
Cable type	DT-4000 (N,P)-(E)	DR-500 (N,P)-(E)	BGS-DL10(N,P)-(E)	BGS-DL30(N,P)-(E)	BGS-DL70(N,P)-(E)
M8 connector type	DT-4000C (N,P)-(E)	DR-500C (N,P)-(E)	BGS-DL10C (N,P)-(E)	BGS-DL30C (N,P)-(E)	BGS-DL70C (N,P)-(E)
Setting range	40 m	5m *1	40~100mm	100~300mm	100~700mm
Supply voltage	DC10 ~ 30V including 10% ripple (P-P)				
Current consumption	40mA max.	30mA max.	35mA max.		
Response time	0.5ms max.			0.7ms max.	
Repeat accuracy *2	0.5mm/20m	0.3mm/5m	0.2mm/100mm	0.2mm/300mm	0.3mm/400mm
Light source	Red Laser diode 650nm CLASS 2 (II) Max. 2mW				
Indicator	Receiver : Output indicator (Orange) Source pilot lamp (Green) Emitter : Laser emitter indication (Green)	Output indicator (Orange LED), Laser emitter indication (Green LED)			
Control output	NPN/PNP open collector DC30V 100mA max.				
Operation mode	Light ON / Dark ON Switchable				
Sensitivity adjustment	1-turn volume		4-turn volume		
Ambient tem/ humid	-10~40°C / 35~95%				
Protect category/material	IEC Standard IP67 housing : heat-resistant ABS(antibacterial) lens : PC				
Weight	cable type: about 66g / connector type: about 20g				

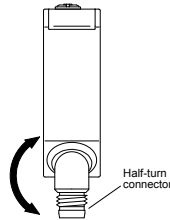
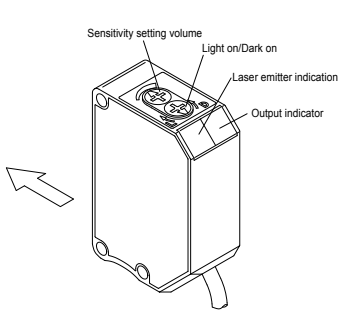
\*1 with reflector P250F

\*2 in the vertical direction of optical axis (theoretical value)

## Input/Output circuit design



## Parts name

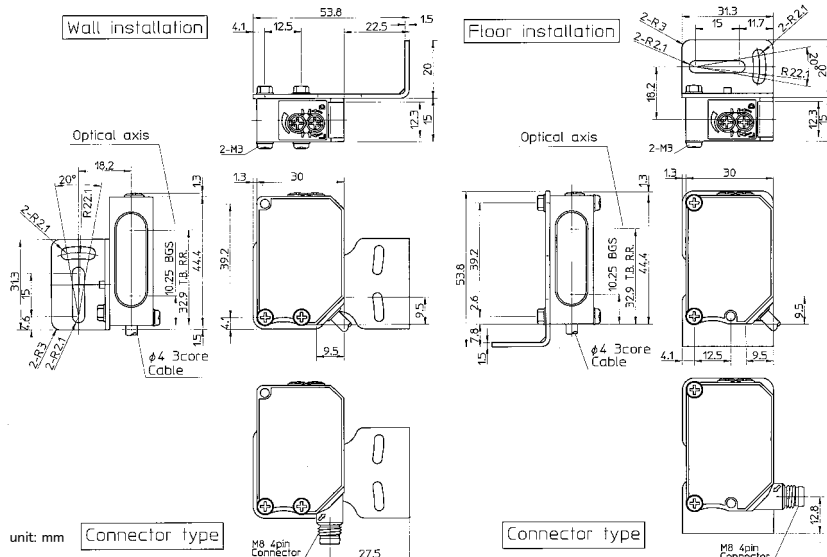


\* For connector type only

Turn the connector as Black Arrow indicates, otherwise you will damage the connector. The damage will be unreparable.

\*The tightening torque should be 0.5N·m or less.

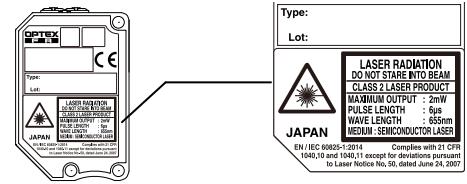
## Dimensions



## Warnings

### Laser beam

- This item utilizes visible light laser beam and is subject to safety standard class 2(II) of JIS C6802 as well as IEC and FDA regulations.
- Must not stare into laser beam directly or reflection by mirror.
- Must not disassemble. Automatic stop function of laser emission is not equipped.
- This product have already been registered at CDRH (Center for Devices and Radiological Health).



## Cautions

- Warm-up period (apprx.100 msec.) must be secured.
- Should avoid parallel wiring with high-voltage wire and/ or power line. Never install in same conduit.
- Avoid dust, oil and water adhesion to sensor forehead to escape light's insulation and refraction. In case of adhesion, wipe with dustless cloth or lens cleaner.
- In case of switching regulator, frame ground (FG) must be grounded.
- Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.
- Don't bend the cable when the temperature of the cable or atmosphere is below freezing.

**! Must not use this item as safety equipment for the purpose of human body protection.**

● Specifications and equipment are subject to change without any obligations on the part of manufacture.

● For more information, questions and comments regarding products, please contact us below.

ⓘ → [http://www.optex-fa.com/rohs\\_cn/](http://www.optex-fa.com/rohs_cn/)

Manufactured and sold by :

**OPTEX FA CO.,LTD.**

Head office : 91 Chudoji-Awata-cho Shimogyo-ku Kyoto 600-8815 Japan  
TEL +81-(0)75-325-2920 FAX +81-(0)75-325-2921

Website : <http://www.optex-fa.com>



Photoelectric Sensor  
**D SERIES** Laser type

BGS-DL10T (E)  
BGS-DL25T (E)

**INSTRUCTION MANUAL**

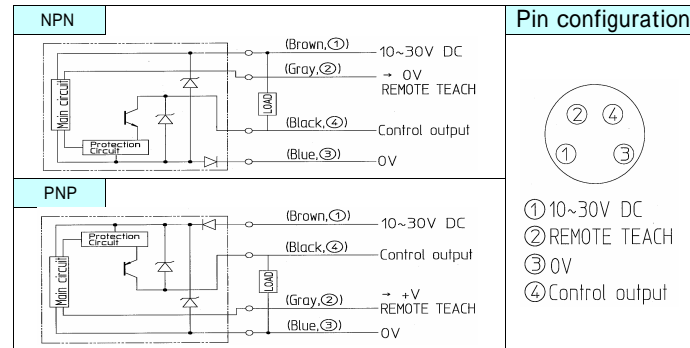
Confirm if the item meets your needs.  
Before the use, you should first thoroughly read this manual and operate correctly as mentioned.  
You should keep this manual at hand for proper use.

**Specification**

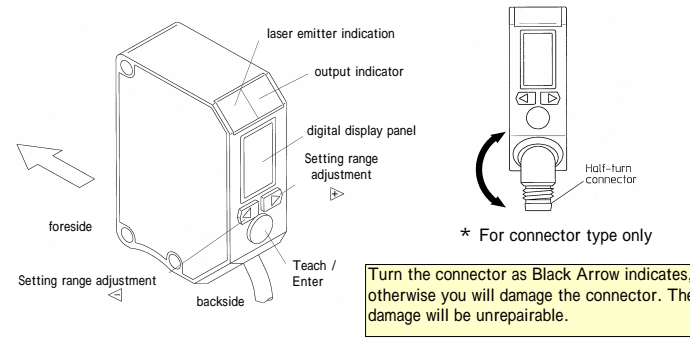
Type	Accurate type	Longer type
Cable type	BGS-DL10T(N,P)-(E)	BGS-DL25T(N,P)-(E)
M8 connector type	BGS-DL10TC(N,P)-(E)	BGS-DL25TC(N,P)-(E)
Setting range *1	40 ~ 100mm	100 ~ 250mm
Supply voltage	DC10 ~ 30V including 10% ripple (P-P)	
Current consumption	40mA max. (12V) , 27mA max (24V)	
Response time	1.5ms max. (fixed sensitivity)	
Repeat accuracy *2	0.3mm/100mm	0.4mm/200mm
Timer	Off delay / On delay / One shot delay (1msec increment :0-999msec, 1sec increment for 1-10sec)	
Light source	Red laser diode (wave :650nm Max. 1mW class 2)	
Indicator	Output indicator (Orange LED), Laser emitter indication(Green LED)	
Digital indicator	7 segment, 3 digits Red LED (function indicator, 0 ~ 999 distance index)	
Control output	NPN/PNP open collector DC30V 100mA max.	
Operation mode	Light ON/ Dark ON selectable	
Scanning range adjustment	Teaching /Manual setting	
Ambient temp/ humid	-10 ~ 40 / 35 ~ 85%	
Protection category/ material	IEC standard IP67 housing : heat-resistant ABS(antibacterial ) lens : PC button : TEEE	
Weight	cable type: about 68g / connector type: about 20g	

\*1 100x100mm gray paper (reflectance 90%) \*2 in the direction of optical axis

**Input/ Output circuit design**



**Parts name**

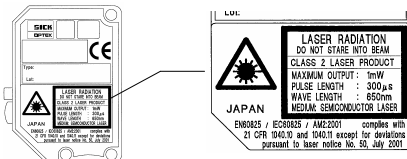


**Warnings**

- Laser beam**
- This item utilizes visible light laser beam and is subject to safety standard class 2 ( ) of JIS C6802 as well as IEC and FDA regulations.
  - Must not stare into laser beam directly or reflection by mirror.
  - Must not disassemble.
  - Automation stop function of laser emission is not equipped.
- Digital indicator**
- The numerical display is given in non-linear, and mean just relative values.
  - 999 or 000 appears in case background or objects are out of scanning range.
  - The far sensor is positioned to object, the bigger numerical value is.

**Cautions**

- Warm-up period (approx. 100 msec) must be secured.
- Should avoid to use sensor at any place where the receiver is influenced by environmental illuminance directly.
- Gaps in indicated values and detection features are possible due to dispersion.
- Use of controls or adjustments or performance of procedures other than the specified herein may result in hazardous radiation exposure.
- This product have already been registered at CDHR (Center for Devices and Radiological Health).



**! Must not use this item as safety equipment for the purpose of human body protection.**

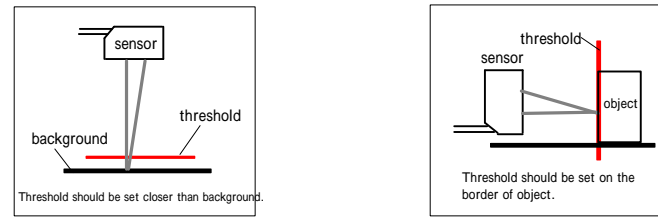
**Setting range and adjustment**

**BGS teaching**

Choose proper setting (between default functions )

**1-point teaching**  
Push and hold button until is shown on digital display panel. (about 2 sec.)  
Present value appears on digital display panel.  
Then setting range adjustment is done.

**positioning teaching**  
Push and hold button until is shown on digital display panel. (about 2 sec.)  
Present value appears on digital display panel.  
Then setting range adjustment is done.

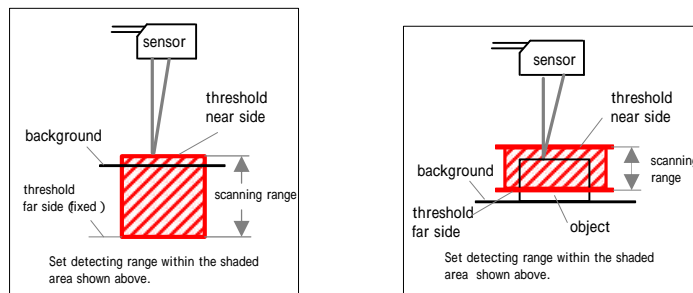


**FGS teaching**

Choose proper setting (between default functions )

**1-point teaching**  
Push and hold button on background until appears. (about 2 sec.)  
Present value appears on digital display panel.  
Then scanning range adjustment is done.

**2-point teaching**  
Push and hold button on background until appears. (first point: about 2 sec.)  
After blinking on digital display panel, push button on object. (second point)  
Present value appears on digital display panel.  
Then scanning range adjustment is done.



**Manual setting**

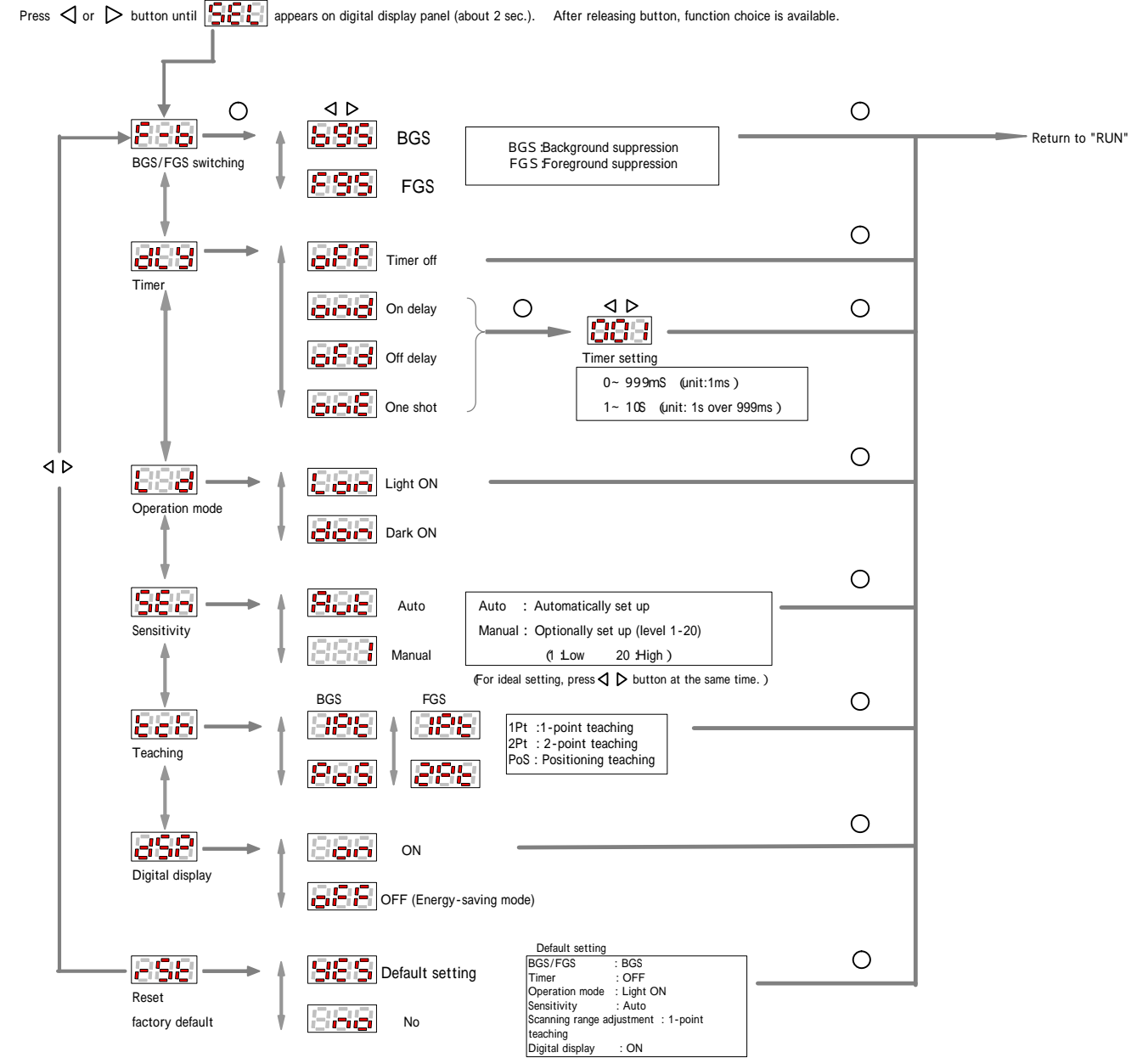
**BGS/FGS(1-point teaching )**

Press or briefly (2 sec. Max). Present value of threshold appears on digital display panel.  
While threshold is blinking, adjust with either or button. (adjustment range: BGS : 50 ~ 950 FGS : 50 ~ 930 Push and hold for last-forwarding )  
Press button, then return to "RUN". Also no button operation for more than 10 sec return to "RUN".

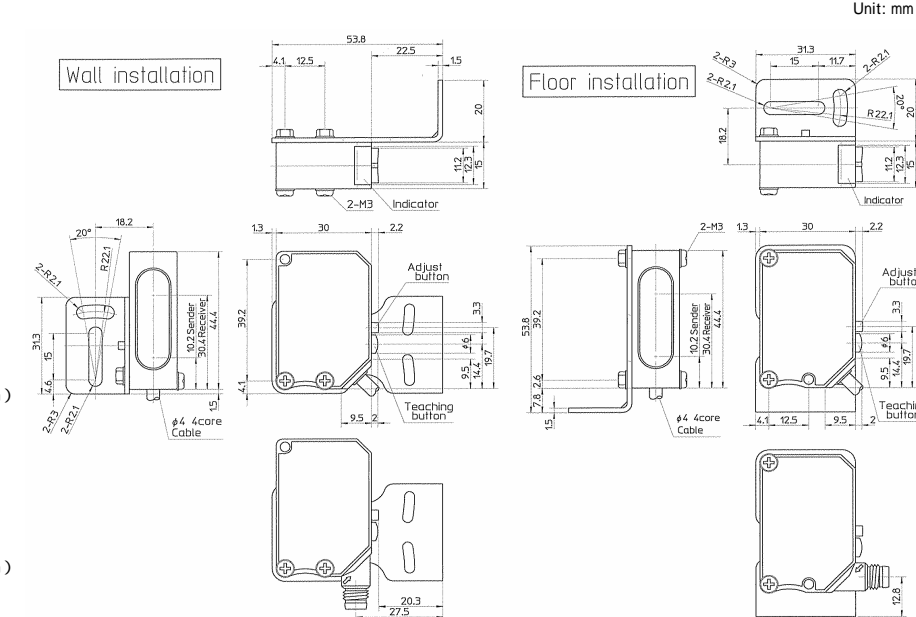
**FGS (2-point teaching)**

Press or button briefly (2 sec. Max).  
Choose (near side) or (far side) by either or button. Then press button.  
While threshold is blinking, adjust with either or button. (adjustment range: Near : 50 ~ 930 Far : 70 ~ 950 Push and hold for last-forwarding )  
Press button, then return to "RUN". Or no button operation for more than 10 sec returns it to "RUN".

**Function to set up**



**Dimensions**



Specifications and equipment are subject to change without any obligations on the part of manufacture.

For more information, questions and comments regarding products, please contact us below.

Manufactured and sold by :

**OPTEX FA CO., LTD.**  
607-8085 Kyoto, Yamashina,Takehanadonomaecho 46-1, JAPAN  
Tel : +81-(0)75-594-8123  
Fax : +81-(0)75-594-8124  
Website : <http://www.optex-fa.com>